



**Nuova Rade**

Marine - Plastics Technology Experts

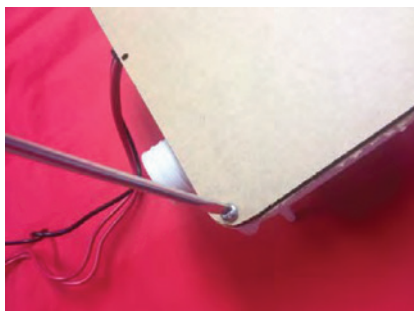
# Assembling Instructions

**31349 – Shower Sump System Unit, Lsu 600, 12V**



**Step 1:**

Take the product off the carton box.



**Step 2:**

Unscrew the top acrylic lid until you see the inner components of the product.



The Shower Sump System Unit includes an automatic pump, an outlet, a fixing clamp, an o-ring, a non-return valve, a plastic net for filtration and a warning label.



**Step 3:**

Remove the filtration net from the base to have clear access to the pump.



**Step 4:**

Remove the pump from the base of the Sump System and remove the Grey Plastic Cover from the pump.



**Step 5:**

Remove the protecting white foam for the floatation mechanism to operate. Close back when foam removed.



**Step 6:**

Place the O-Ring on the inner side of the outlet as shown on the picture. Then place the pump back to its position applying slight strength for best fitment.



**Step 7:**

Locate the three wires of the pump and mark the MIDDLE RED as the automatic positive (+) and the BOTTOM RED as the manually operated positive (+). BLACK is for negative (-).



**Step 8:**

Notice the FLAT surface of the Non-return valve and insert it on the outlet's adapter facing inwards as on the picture. The ribbed part faces outwards.



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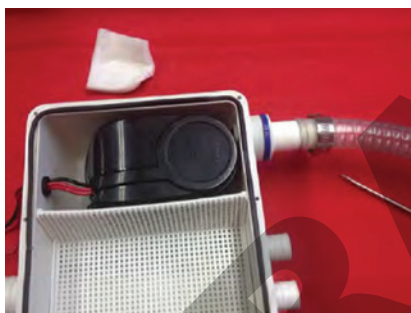
## Assembling Instructions

**31349 – Shower Sump System Unit, Lsu 600, 12V**



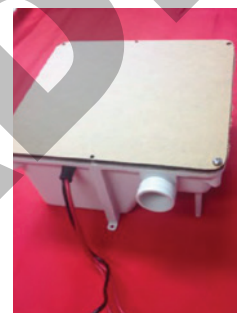
**Step 9:**

Insert the Outlet and Fix the blue Clamp. Note that the Clamp must be inserted fully inside the referring sockets of the adapter.



**Step 10:**

Assemble the hose to the outlet and attach a metallic clamp if needed. Put the filtration net back to position and screw back the acrylic lid.



**Step 11:**

The product is ready to operate accordingly to the connection type chosen at **step seven**.



## Attention before use

**Before installation please remove the foam protector**

Easy to disassemble for installation and cleaning

